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14 Principles of The Toyota Way. Principle #1

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- “Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals.”. Principle #2 - “Create a continuous process flow to bring problems to the surface.”. Principle #3 - “Use ‘pull’ systems to avoid overproduction.”. Principle #4 - “Level out the workload (work like the tortoise, not the hare).”.

*14 Principles | The Toyota Way | Toyota |  
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Executive Summary of the 14 Toyota Way  
Principles # Section I: Long-Term Philosophy

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# Principle 1. Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals.  
Section II: The Right Process Will Produce the Right Results # Principle 2. Create continuous process flow to bring problems to the surface.

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*The Toyota Way - Wikipedia*

The Guide of the Toyota Way are 14 principles based on Jeff Liker's publication on the

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values and culture that distinguish Toyota management.

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