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provided with the means to learn various machining techniques and processes from milling, drilling, turning, facing, welding and much more. The objective of this lab is to help these students better

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manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are: 1.

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expression and demonstration of the various manufacturing processes.

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formula: Taper angle (  $\alpha$  ) =  $\frac{D-d}{2l}$  tan<sup>-1</sup>. Where D = large diameter of taper in mm d = small diameter of taper in mm l = length of tapered part in mm  $\alpha$  = angle of taper. ME 6311 - MANUFACTURING TECHNOLOGY LABORATORY-I.

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ETME 216 & ETME 217 Dr John R Davis  
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