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This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen, and where applicable, covers welding on distribution systems.

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API Std 1104 - Techstreet

The 20th edition of API 1104 is 68 pages long and can be purchased through World Engineering Xchange (WEX), Ltd., at (888) 935-3464 or www.aws.org/standards; and Global Engineering Documents at (800) 854-7179 or

What's New in API 1104 - American Welding Society

API 1104 20th states in paragraph 5.6.3.2 that the exposed area of the fracture shall be at least $\frac{3}{4}$ in. wide. However in paragraph 5.6.3.1 it states that the specimen width will be approx. 1 in. and that the specimen will be notched $\frac{1}{8}$ in deep on each end. 1 in minus $\frac{1}{8}$ in minus $\frac{1}{8}$ in. will result in a pretest specimen width of $\frac{3}{4}$ in.

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